


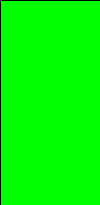

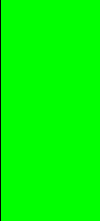


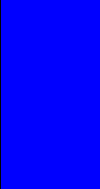



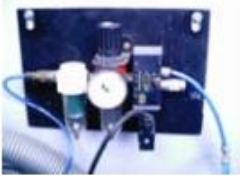


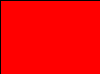
 Daily	CLEANING INSTRUCTION	Revision: 1
	 Weekly		Edition: dd/mm/yyyy
	 Monthly		Page:
	 Yearly		
		Measuring Machine 3D	

Nr.	Freq	Process description	Responsible	Duration	Instructions Photos		
1.		Cleaning the granite table with IFA CLEAN solution or alcohol	Operator	5 min			
2.		Cleaning the rails with IFA CLEAN solution or alcohol	Operator	3 min			
3.		Cleaning the dust off the keyboard and the remote control	Operator	5 min			
4.		Cleaning of the air filters by air blasting and also cleaning of the oil filters	Operator	20 min			
5.		Annually maintenance executed by XY Metrology	XY Metrology	2-4 days			

Created:		Approved:	
Date:		Date:	
Signature:		Signature:	

